

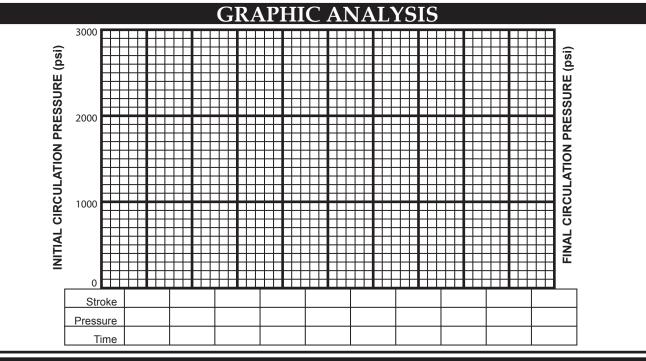
## IADC WellCAP Well Control Worksheet Subsea Stack - Wait and Weight Method

Well Name:		Completed By:	// Date://
	PRE-RI	ECORDED IN	FORMATION
TRUE PUMP OUTPUT:	x	=	CURRENT WELL DATA
Bbl	ls/Stk @ 100% % Effic	ciency TPO (Bbls/Stk)	
Surface :(Bbls)	÷	_ =	PRESENT MUD
Line Surface Line Capacity		Strokes to Pump	WEIGHT:
DRILL STRING CAPACIT	Output (Bbls/Stk)		SLOW CIRCULATION RATE (SCR):
Drill #1:	x	<b>=</b> Bbl	SCR taken @ (ft)
Pipe Size (in) Weight (lb		ength (ft) DP	Stks/min Pressure(psi) Bbl/min Pressure(psi)
Drill #2:	X _		S E
Pipe Size (in) Weight (lb	,	ength (ft) DP	s
HWDP: Size (in) Weight (lk	<b>X</b> o/ft) Bbls/ft Le	ength (ft) = Bbl	S   #
. , , , , , , , , , , , , , , , , , , ,	,	3 ( )	
Drill #1:	o/ft) Bbls/ft Le	ength (ft) DC	
Drill #2:	X _	<b>=</b> Bbl	s dund
Collars Size (in) Weight (lb		ength (ft) DC	CASING DATA:
			CASING,,,weight
STROKES FROM SURFA	CE TO BIT:	Total Drill String Capacity (Bbls	SHOE DEPTH ,
-	<u>.</u>	=	@ MD / TVD / ft /
Total Drill String Capacity (Bbls)	True Pump	Strokes, Surface to Bit	SHOE TEST DATA:
ANNULAR CAPACITY	Output (Bbls/Stks)		Depth #1
Between CSG and DP:	Bbls/ft <b>X</b>	ft <b>=</b> Bbls	@ Test MW of (ppg)
Between Liner #1 and DP:	Bbls/ft <b>X</b>	ft <b>=</b> Bbls	
Between Liner #2 and DP:	Bbls/ft <b>X</b>	ft <b>=</b> Bbls	@ Test MW of
Between OH and DP/HWDP:	Bbls/ft <b>X</b>	ft <b>=</b> Bbls	
Between OH and DC:	Bbls/ft <b>X</b>	ft <b>=</b> Bbls	Depth #3 @ Test MW of
Choke line capacity:	Bbls/ft <b>X</b>	ft = Bbls	(psi) (ppg)
STROKES FROM BIT TO	SHOE:		LINER #1 , ,  weight
	•	=	LINER #2 , , ,
Open Hole Annular Vol. (Bbls)	True Pump	Strokes, Bit to Shoe	size ID weight
STROKES FROM BIT TO	Output (Bbls/Stks)		LINER #1 TOP DEPTH ft
		_	LINER #2 TOP DEPTH ft
Total Annular Volume (Bbls)	True Pump	Strokes, Bit to Surface	-
Total / William Volume (BBIO)	Output (Bbls/Stks)	Guordo, Bit to Guildo	LINER #1 SHOE DEPTH ft
ANNULAR VOL. BETWEE	EN DRILL PIPE & R	RISER:	LINER #2 SHOE DEPTH ft 4
(	) ÷ 1029.4 <b>=</b>		
Riser ID <sup>2</sup> Drill Pipe	OD <sup>2</sup>	Capacity Drill Pipe/Riser (Bbls/fi	1 V D OAGIIVO OI EIIVEIX
,	<b>x</b> ft =		HOLE DATA:
Capacity Drill Pipe/Riser	Riser Length	Volume between Drill Pipe & Ris	TOTAL DEPTH (MD) [ ft]
(Bbls/ft)	, DIOED	(Bbls)	TOTAL DEPTH (TVD) ft BIT SIZE
STROKES TO DISPLACE		_	BIT DEPTH inches
Volume between	True Pump	Strokes	_   @ MD / TVD
Drill Pipe & Riser (Bbls)	Output (Bbls/Stks)		
		KICK DA'	ΓΑ
SIDPP: psi	SICP:	psi PIT GAII	N: Bbls

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				C	ALCULATION	ONS	3				
KILL	MUD WEIGH	-	-							ŀ	KILL MUD
(	SIDPP (psi)	÷ 0.0	52 ÷ _	Frue Vertical Depth (f	resent Mud	Moight (n	=		_ ppg		WEIGHT
INITI	AL CIRCULAT				rresentivida	veignt (p	)P9)		IN.	NITIAL CIRC	LII ATING
				+			_ =		_ psi		RESSURE
FINΔ	SIDPP		SSURF (	· ·	sure (psi) @ SCR of	_SPM					
			•	•	÷		=		psi	FINAL CIRC	RESSURE
	Pressure (psi) @ SC				pg) Present Mud W	eight (pp	g)		_		CLOOOTTL
	IMUM ALLOW				\ •		=		nna	MAX. ALL	
					) <b>+</b>				_ ppg	MUD	DENSITY
MAX	IMUM ALLOW	ABLE A			RESSURE (MAASF		) =	MA	X. ALL	_OWABLE A	NNULAR
(	Max. Allowable	Prese	ent Mud Dens		52 <b>X</b> Shoe Depth	psi SURFACE PRESSURE					
M	ud Density (ppg)				·	,					
		ı		SELECT	<u>TED KILL PU</u>	MP :	DATA				
	Kill Rate Speed (STKS/MIN)		Output S/STK)	Circ. Rate (BBLS/MIN)	Slow Pump Pressure (Circ. Down DP		Pres thru Choke Line (PSI)	Circ. Pres thru Choke & Kill Line (PSI)		Choke Line	Choke &
	(* - /	`	,		& Up Riser)				` ' '	(PSI)	Kill Line (PSI)
PUMP No. 1											
PUMP No. 2									$\dashv$		
ĭ ž											
PUMP No. 3									$\dashv$		
 ⊴ <sub>S</sub>											
				PR	ESSURE CH	[AR	T				
	Stroke or Volume  Theoretical Drill Pipe Pressure							ual Actual Pressure Pit Volume Deviation			
	SURFACE 0		ICP								
}						_					
}	BIT		FCP			-+					
ŀ											
ŀ		÷ 10 =	<u> </u>					÷ 10 =			
-	Strokes Surface to Bit		Strokes per St	rep	Initial Circulation Pressure	Final C	Circulation Pressure		PSI per	Step	
ŀ	J.,										
}						-+					
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-											
ļ											
}						-+					
ļ	SURFACE										
	Strokes Bit to Surface	÷ 10 =	Strokes per	Step							
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## **FORMULAS**

- 1. Pressure Gradient (psi/ft) = Mud Weight (ppg) x 0.052
- 2. Hydrostatic Pressure (psi) = Mud Weight (ppg) x 0.052 x Depth (ft, TVD)
- 3. Capacity (bbls/ft) = Inside Diameter<sup>2</sup> (in.) ÷ 1029.4
- 4. Annular Capacity(bbls/ft) = (Inside Diameter of Casing<sup>2</sup> (in.) or Hole Diameter<sup>2</sup> (in.) Outside Diameter of Pipe<sup>2</sup> (in.) ÷ 1029.4
- 5. Pipe Displacement (bbls/ft) = (Outside Diameter of pipe<sup>2</sup> (in.) Inside Diameter of pipe<sup>2</sup> (in.)) ÷ 1029.4
- 6. Maximum Allowable Mud Weight (ppg) =  $\frac{\text{Surface LOT Pressure (psi)}}{\text{Shoe Depth (ft, TVD)} \times 0.052} + \text{LOT Mud Weight (ppg)}$
- 7. MAASP (psi) = [Maximum Allowable Mud Weight (ppg) Present Mud Weight (ppg)] x 0.052 x Shoe TVD (ft)
- 8. Pressure Drop per Foot Tripping Dry Pipe (psi/ft) =  $\frac{\text{Drilling Mud Weight (ppg)} \times 0.052 \times \text{Metal Displacement (bbl/ft)}}{\text{Casing Capacity (bbl/ft)}} \cdot \text{Metal Displacement (bbl/ft)}$
- 10. Formation Pressure (psi) = Hydrostatic Pressure Mud in Hole (psi) + SIDPP (psi)
- 11. EMW (ppg) @ Shoe = (SICP (psi) ÷ 0.052 ÷ Shoe Depth (ft, TVD) ) + Present Mud Weight (ppg)
- 12. Sacks (100 lb) of Barite Needed to Weight-Up Mud = Bbls of Mud in System x 14.9 x (KMW OMW) (35.4 KMW)

NOTE: This formula assumes that the average density of Barite is 35.4 ppg and the average number of sacks (100lb) per barrel is 14.9.

- 13. Volume Increase from Adding Barite (bbls) = Number of Sacks (100 lb) added ÷ 14.9
- 14. Equivalent Mud Weight (ppg) @ \_\_\_\_\_ depth (ft) =  $\left[\frac{\text{Pressure (psi)}}{\text{Depth (ft, TVD) } \times 0.052}\right]$  + Current Mud Weight (ppg)
- 15. Estimated New Pump Pressure at New Pump Rate (psi) = Old Pump Pressure (psi)  $\times \left[\frac{\text{New Pump Rate (SPM)}}{\text{Old Pump Rate (SPM)}}\right]^2$
- 16. Estimated New Pump Pressure with New Mud Weight (psi) = Old Pump Pressure (psi) x New Mud Weight (ppg) Old Mud Weight (ppg)

(psi, ft, ppg)